

Modern Petroleum Refining Processes By B K Bhaskara Rao

Modern Petroleum Refining Processes, 5/E
Petroleum Refining
Elements of Petroleum Refinery Engineering
Handbook of Petroleum Processing
The Prize Separation Technologies for the Industries of the Future
Advanced Catalysis Processes in Petrochemicals and Petroleum Refining: Emerging Research and Opportunities
Springer Handbook of Petroleum Technology
Refinery Engineering
Guide to the Practical Use of Chemicals in Refineries and Pipelines
Petroleum Refining Design and Applications Handbook
Practical Advances in Petroleum Processing
Petroleum Refinery Process Modeling
Encyclopedia of Operations Research and Management Science
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Modern Petroleum Refining Processes, 5/E

Maples presents an organized look at yield data and properties of products from refinery processes, how to use this information in performing various process economics studies, and discusses operating and capital costs for economic evaluation of both single processes and complete refineries. Yield correlations are presented for all of the important commercially-established petroleum refinery processes, each accompanied by operating requirements and capital cost of a typical unit. Here the user has all of the information required to perform a preliminary economic evaluation. For each process yield correlation a simplified process flow diagram and brief process description is given. Contents: Correlation methodology Crude oils, hydrocarbons, and refinery products Refinery processing overview Energy resources and transportation fuels The environment and the refinery Crude oil and residual oil processing Solvent deasphalting Visbreaking and aquaconversion Delayed coking Fluid coking/flexicoking Heavy distillate processing Fluid catalytic and heavy oil cracking Hydrocracking Hydrotreating Light distillate processing Naphtha desulfurization Catalytic reforming Light hydrocarbon processing Isomerization Alkylation Catalytic polymerization and dehydration Oxygenates Treating and other auxiliary processes Aromatics extraction Hydrogen manufacture Sour water stripping Sweetening Acid gas removal Sulfur recovery Tail gas cleanup Water treatment and waste disposal Blending Process economics Economics.

Petroleum Refining

This work highlights contemporary approaches to resource utilization and provides comprehensive coverage of technological advances in residuum conversion. It illustrates state-of-the-art engineering methods for the refinement of heavy oils, bitumen, and other high-sulphur feedstocks.

Petroleum Refining

Audience: Anyone concerned with the science, techniques and ideas of how decisions are made."--BOOK JACKET.

Elements of Petroleum Refinery Engineering

There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area.

Handbook of Petroleum Processing

The Prize

This work highlights contemporary approaches to resource utilization and provides comprehensive coverage of technological advances in residuum conversion. It illustrates state-of-the-art engineering methods for the refinement of heavy oils, bitumen, and other high-sulphur feedstocks.

Separation Technologies for the Industries of the Future

This extensively updated second edition of the already valuable reference targets research chemists and engineers who have chosen a career in the complex and essential petroleum industry, as well as other professionals just entering the industry who seek a comprehensive and accessible resource on petroleum processing. The handbook describes and discusses the key components and processes that make up the petroleum refining industry. Beginning with the basics of crude oils and their nature, it continues with the commercial products derived from refining and with related issues concerning their environmental impact. More in depth coverage of many topics previously covered in the first edition, such as hydraulic fracturing or fracking as it is often termed, help ensure this reference remains a relevant and up-to-date resource. At its core is a complete overview of the processes that make up a modern refinery, plus a brief history of the development of processes. Also described in detail are design techniques, operations and in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, which enable readers to use today's simulation-software packages. The handbook also covers off-sites and utilities, as well as environmental and safety aspects relevant to the industry. The chapter on refinery planning covers both operational planning and the decision making procedures for new or revamped processes. Major equipment used in the industry is reviewed along with details and examples of the process specifications for each. An extensive glossary and dictionary of the terms and expressions used in petroleum refining, plus appendices supplying data such as converging factors and selected crude oil assays, as well as an example of optimizing a refinery configuration using linear programming are all included to aid the reader. The 2nd edition of the Handbook of Petroleum Processing is an indispensable desk reference for chemists and engineers as well as an essential part of the libraries of universities with a chemical engineering faculty and oil refineries and engineering firms performing support functions or construction.

Advanced Catalysis Processes in Petrochemicals and Petroleum Refining: Emerging Research and Opportunities

The availability and continuity of Petroleum and Natural gas have become an important parameter for the growth of economy of any country. Specially the scarcity of the precious stock is reflected in the growing economies. Our country being poor in these resources, has to depend upon the ever increasing imports. Our crude production for decades together never crossed 34 MMT thus by 2010 we may have to import 130-150 MMTPA, though our refining capacity has gone up to 134 MMTPA with a present consumption of 110 MMTPA. With new discoveries and over-sea ventures by ONGC and other oil producing organizations, present production is better than what it was four decades ago. The present Fifth Edition is a value added text and taken care of many aspects of modern refining and Indian Industry. Contents: Origin, Formation and Composition of Petroleum / Petroleum Processing Data / Fractionation of Petroleum / Treatment Techniques / Thermal and

Catalytical Processes / Asphalt Technology / Appendix 1 / Appendix 2 / Appendix 3 / Appendix 4 / Appendix 5 / Index

Springer Handbook of Petroleum Technology

Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics. The book covers important topics, such as clean fuels, gasification, biofuels, and environmental impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments. This source can serve both professionals and students (on undergraduate and graduate levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining

Refinery Engineering

Based on the author's decades of years of experience in oil refining, Catalytic Naphtha Reforming Process conveys essential information on key concepts, operations, and practices of catalytic naphtha reforming technologies and associated oil refining processes. The book reviews collective technical and operational advancements with respect to efficient use of catalysts and catalytic reformers in oil refining and incorporates key advancements from recent developments in catalytic reforming technologies and processes. High octane reformate gasoline blendstock production via the use of high performing continuous catalyst regenerative processes is emphasized for regulated, environmentally friendly gasoline. The benefits of timely, effective process unit monitoring are covered in this book. Some of the principal objectives of this book include the need to emphasize more proactive approaches in the planning, operations and maintenance of catalytic reforming units and oil refineries. A number of recommendations are provided for enhancing the operations, reliability, and productivity of catalytic reformers and oil refineries.

Guide to the Practical Use of Chemicals in Refineries and Pipelines

Petroleum Refining Design and Applications Handbook

A pioneering and comprehensive introduction to the complex subject of integrated refinery process simulation, using many of the tools and techniques currently employed in modern refineries. Adopting a systematic and practical approach, the authors include the theory, case studies and hands-on workshops, explaining how to work with real data. As a result, senior-level undergraduate and graduate students, as well as industrial engineers learn how to develop and use the latest computer models for the predictive modeling and optimization of integrated refinery processes. Additional material is available online providing relevant spreadsheets and simulation files for all the models and examples presented in the book.

Practical Advances in Petroleum Processing

Separation processes—processes that use physical, chemical, or electrical forces to isolate or concentrate selected constituents of a mixture—are essential to the chemical, petroleum refining, and materials processing industries. In this volume, an expert panel reviews the separation process needs of seven industries and identifies technologies that hold promise for meeting these needs, as well as key technologies that could enable separations. In addition, the book recommends criteria for the selection of separations research projects for the Department of Energy's Office of Industrial Technology.

Petroleum Refinery Process Modeling

Encyclopedia of Operations Research and Management Science

As feedstocks to refineries change, there must be an accompanying change in refinery technology. This means a movement from conventional means of refining heavy feedstocks using (typically) coking technologies to more innovative processes that will coax the last drips of liquid fuels from the feedstock. This book presents the evolution of refinery processes during the last century and as well as the means by which refinery processes will evolve during the next three-to-five decades. Chapters contain material relevant to (1) comparisons of current feedstocks with heavy oil and bio-feedstocks; (2) evolution of refineries since the 1950s, (3) properties and refinability of heavy oil and bio-feedstocks, (4) thermal processes vs.

hydroprocesses, and (5) evolution of products to match the environmental market. Process innovations that have influenced refinery processing over the past three decades are presented, as well as the relevant patents that have the potential for incorporation into future refineries. • Comparison of current feedstocks with heavy oil and bio-feedstocks. • Evolution of refineries over the past three decades. • Properties and refinability of heavy oil and bio-feedstocks. • Thermal processes vs. Hydroprocesses. • Evolution of products to match the environmental market. Investigates the engineering and plant design challenges presented by heavy oil and bio-feedstocks Explores the legislative and regulatory climate, including increasingly stringent environmental requirements Examines the trade-offs of thermal processes vs. hydroprocesses

Modern Petroleum Refining Processes

This book is targeted to benefit the diploma in engineering students. Degree in engineering students (B.Tech-Chemical Engineering, Petroleum Engineering, Petrochemical Engineering, Aeronautical Engg., AMIE, AMIICHE, students etc. M. Tech students of various disciplines pursuing courses on petroleum refining. Faculty members/ teaching staff of engineering college/IIT's/NIT"s etc. Practicing petroleum engineers/consultants/refiners in various private sector/public sector undertakings, state/central government departments, NGO's etc. Students of foreign universities of developing countries pursuing diploma/degree/postgraduate courses in various engineering disciplines having a paper in petroleum refinery engineering.

Petroleum Refinery Process Economics

Catalytic Naphtha Reforming Process

There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. With so many changes over the last few decades in equipment and processes, petroleum refining is almost a living document, constantly needing updating. With no new refineries being built, companies are spending their capital re-tooling and adding on to existing plants. Refineries are like small cities, today, as they grow bigger and bigger and more and more complex. A huge percentage of a refinery can be changed, literally, from year to year, to account for the type of crude being refined or to integrate new equipment or processes. This book is the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without. Written by one

of the world's foremost authorities, this book sets the standard for the industry and is an integral part of the petroleum refining renaissance. It is truly a must-have for any practicing engineer or student in this area.

Petroleum Refining

Using analogies, graphs, formulas and illustrations, the author overviews key topics in the refining industry for professionals in finance and marketing. The third edition reflects changes in petroleum processing and the impact of environmental regulation. Annotation c. Book News, Inc., Portland, OR

Modern Petroleum Technology

Petroleum refiners must face billion-dollar investments in equipment in order to meet ever-changing environmental requirements. Because the design and construction of new processing units entail several years' lead time, refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream. Written by experts with both academic and professional experience in refinery operation, design, and evaluation, Petroleum Refining Technology and Economics, Fifth Edition is an essential textbook for students and a vital resource for engineers. This latest edition of a bestselling text provides updated data and addresses changes in refinery feedstock, product distribution, and processing requirements resulting from federal and state legislation. Providing a detailed overview of today's integrated fuels refinery, the book discusses each major refining process as they relate to topics such as feedstock preparation, operating costs, catalysts, yields, finished product properties, and economics. It also contains end-of-chapter problems and an ongoing case study.

Petroleum Refining in Nontechnical Language

Effective measurement of the composition and properties of petroleum is essential for its exploration, production, and refining; however, new technologies and methodologies are not adequately documented in much of the current literature. Analytical Methods in Petroleum Upstream Applications explores advances in the analytical methods and instrument

Fundamentals of Petroleum Refining

* Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants * Contributors are drawn from the largest petroleum producers in the world, including Chevron, Mobil, Shell, Exxon, UOP, and Texaco * Covers the very latest technologies in the field of petroleum refining processes * Completely updated 3rd Edition

features 50% all new material

Modern Petroleum Refining Processes

Oil and Gas Production Handbook: An Introduction to Oil and Gas Production

This handbook provides a comprehensive but concise reference resource for the vast field of petroleum technology. Built on the successful book "Practical Advances in Petroleum Processing" published in 2006, it has been extensively revised and expanded to include upstream technologies. The book is divided into four parts: The first part on petroleum characterization offers an in-depth review of the chemical composition and physical properties of petroleum, which determine the possible uses and the quality of the products. The second part provides a brief overview of petroleum geology and upstream practices. The third part exhaustively discusses established and emerging refining technologies from a practical perspective, while the final part describes the production of various refining products, including fuels and lubricants, as well as petrochemicals, such as olefins and polymers. It also covers process automation and real-time refinery-wide process optimization. Two key chapters provide an integrated view of petroleum technology, including environmental and safety issues. Written by international experts from academia, industry and research institutions, including integrated oil companies, catalyst suppliers, licensors, and consultants, it is an invaluable resource for researchers and graduate students as well as practitioners and professionals.

Multiphase Catalytic Reactors

Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics. The book covers important topics, such as clean fuels, gasification, biofuels, and environmental impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments.

This source can serve both professionals and students (on undergraduate and graduate levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining

Petroleum Refining Processes

Besides covering topics like catalytic cracking, hydrocracking, and alkylation, this volume has chapters on waste water treatment and the economics of managing or commissioning the design of a petroleum refinery. Found only in this volume is material on operating a jointly owned and operated refinery. (Over the last decade, the ownership of many refineries has shifted to small companies, from the large, integrated companies. Because of this shift, many refineries are now jointly owned and operated.) Filled with handy process flow diagrams, this volume is the only reference that a chemical engineer or process manager in a petroleum refinery needs for answers to everyday process and operations questions. * Covers the technologies and operations of petroleum refineries * Provides material on operating a jointly owned and operated refinery * Gives readers a comprehensive introduction to petroleum refining, as well as a full reference to engineers in the field

Modern Petroleum Refining Processes

An Introduction to Petroleum Technology, Economics, and Politics

Includes topics not found together in books on petroleum processing: economics, automation, process modeling, online optimization, safety, environmental protection Combines overviews of petroleum composition, refinery processes, process automation, and environmental protection with comprehensive chapters on recent advances in hydroprocessing, FCC, lubricants, hydrogen management Gives diverse perspectives, both geographic and topical, because contributors include experts from eight different countries in North America, Europe and Asia, representing oil companies, universities, catalyst vendors, process licensors, consultants and engineering contractors

Fundamentals of Petroleum Refining

For four decades, Petroleum Refining has guided thousands of readers toward a reliable understanding of the field, and through the years has become the standard text in many schools and universities around the world offering petroleum

refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main process units of a refinery is provided, beginning with distillation and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications. Petroleum Refining: Technology, Economics, and Markets is a book written for users, the practitioners of refining, and all those who want to learn more about the field.

Crude Oil Chemistry

Advances in Fluid Catalytic Cracking

The Prize recounts the panoramic history of oil -- and the struggle for wealth power that has always surrounded oil. This struggle has shaken the world economy, dictated the outcome of wars, and transformed the destiny of men and nations. The Prize is as much a history of the twentieth century as of the oil industry itself. The canvas of this history is enormous -- from the drilling of the first well in Pennsylvania through two great world wars to the Iraqi invasion of Kuwait and Operation Desert Storm. The cast extends from wildcatters and rogues to oil tycoons, and from Winston Churchill and Ibn Saud to George Bush and Saddam Hussein. The definitive work on the subject of oil and a major contribution to understanding our century, The Prize is a book of extraordinary breadth, riveting excitement -- and great importance.

The Refinery of the Future

Refiners' efforts to conform to increasingly stringent laws and a preference for fuels derived from renewable sources have mandated changes in fluid cracking catalyst technology. Advances in Fluid Catalytic Cracking: Testing, Characterization, and Environmental Regulations explores recent advances and innovations in this important component of petr

Petroleum Refining Processes

A comprehensive review of the theory and practice of the simulation and optimization of the petroleum refining processes Petroleum Refinery Process Modeling offers a thorough review of how to quantitatively model key refinery reaction and fractionation processes. The text introduces the basics of dealing with the thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling. The authors - three experts on the topic - outline the procedures and include the key data required for building reaction and fractionation models with commercial software. The text shows how to filter through the extensive data available at the refinery and using plant data to begin calibrating available models and extend the models to include key fractionation sub-models. It provides a sound and informed basis to understand and exploit plant phenomena to improve yield, consistency, and performance. In addition, the authors offer information on applying models in an overall refinery context through refinery planning based on linear programming. This important resource: -Offers the basic information of thermodynamics and physical property predictions of hydrocarbon components in the context of process modeling -Uses the key concepts of fractionation lumps and physical properties to develop detailed models and workflows for atmospheric (CDU) and vacuum (VDU) distillation units -Discusses modeling FCC, catalytic reforming and hydroprocessing units Written for chemical engineers, process engineers, and engineers for measurement and control, this resource explores the advanced simulation tools and techniques that are available to support experienced and aid new operators and engineers.

Handbook of Petroleum Refining Processes

Crude Oil Chemistry is foremost a scientifically exact guide to the full family of classical and modern analytical and process technologies in petroleum refining. In widening its vision also to incorporate a geological history of petroleum formation, present-day geopolitical and economic issues, and approaches to redress and improve the delicate ties between the petroleum industry and the environment, this reference succeeds as a total representation of the factors going into the chemistry of crude oil and their outward bound ramifications. The book thoroughly evaluates the chemistry and processing of low API gravity high-sulfur heavy crude oil increasingly relied on in the industry.

Refining Processes Handbook

"This book describes the petroleum industry in easy-to-understand language for both the layperson and engineer alike. From the economics of searching for oil and gas, getting it out of the ground, into pipelines, into refineries, and, finally, into your gas tank, this book covers the petroleum industry like no other treatment before"--Provided by publisher.

Petroleum Refining Design and Applications Handbook

This reference provides an overview of the methods used in petroleum refining. Selected topics include exploration, production and refining, crude oils, quality control, petroleum products, thermal conversion, manufacture of bitumens, pollution control in refineries, and more.

Modern Petroleum Technology

Guide to Practical Use of Chemicals in Refineries and Pipelines delivers a well-rounded collection of content, references, and patents to show all the practical chemical choices available for refinery and pipeline usage, along with their purposes, benefits, and general characteristics. Covering the full spectrum of downstream operations, this reference solves the many problems that engineers and managers currently face, including corrosion, leakage in pipelines, and pretreatment of heavy oil feedstocks, something that is of growing interest with today's unconventional activity. Additional coverage on special refinery additives and justification on why they react the way they do with other chemicals and feedstocks is included, along with a reference list of acronyms and an index of chemicals that will give engineers and managers the opportunity to recognize new chemical solutions that can be used in the downstream industry. Presents tactics practitioners can use to effectively locate and utilize the right chemical application specific to their refinery or pipeline operation Includes information on how to safely perform operations with coverage on environmental issues and safety, including waste stream treatment and sulfur removal Helps readers understand the composition and applications of chemicals used in oil and gas refineries and pipelines, along with where they should be applied, and how their structure interacts when mixed at the refinery

Analytical Methods in Petroleum Upstream Applications

Petroleum refining and the petrochemical industry play an important role in the current world economy. They provide the platform to convert basic raw materials into many essential products, ranging from transportation fuels (such as gasoline, jet fuel, diesel, and gas oil) to basic and intermediate materials for petrochemical industries and many other valuable chemical products. Advanced Catalysis Processes in Petrochemicals and Petroleum Refining: Emerging Research and Opportunities is an essential comprehensive research publication that provides knowledge on refining processes that could be integrated by the petrochemical industry and discusses how to integrate refining products with petrochemical industries through the use of new technologies. Featuring a range of topics such as biofuel production, environmental sustainability, and biorefineries, this book is ideal for engineers, chemists, industry professionals, policymakers, researchers, academicians, and petrochemical companies.

Petroleum Refining Technology

Provides a holistic approach to multiphase catalytic reactors from their modeling and design to their applications in industrial manufacturing of chemicals Covers theoretical aspects and examples of fixed-bed, fluidized-bed, trickle-bed, slurry, monolith and microchannel reactors Includes chapters covering experimental techniques and practical guidelines for lab-scale testing of multiphase reactors Includes mathematical content focused on design equations and empirical relationships characterizing different multiphase reactor types together with an assortment of computational tools Involves detailed coverage of multiphase reactor applications such as Fischer-Tropsch synthesis, fuel processing for fuel cells, hydrotreating of oil fractions and biofuels processing

The Engineering Index

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